

\*The Solubility of Gold and Silver in Thiourea. A. N. Plakon and M. V. Kozhukhova (*Zhurn. russ. (Doklady) Akad. Nauk SSSR*, 1941, **31**, 671-674 = *Zhur. fiz.*, 1943, **37**, 361). (In German.) The solubility of gold and silver in thiourea in the absence and presence of other reagents was investigated. The time allowed was 6 hrs. During this time gold did not dissolve in thiourea alone. In thiourea + 1%  $H_2SO_4$  or + 0.06%  $H_2O_2$  the solubility was negligibly small (approx. 3%). Good results were obtained in a mixture of the three. Concentrations of thiourea of 0.3-2% were tried; the solubility increased with increasing concentration. The solutions of gold thus obtained remained clear for 30 hrs. After this, there appeared a cloudiness due to the liberation of sulphur. In consequence of the deposition of sulphur on the gold particles the solubility of the latter decreased rapidly. The liberation of sulphur was successfully prevented (delayed for 48-72 hrs.) by addition of  $PbCl_2$ . The solubility of gold was investigated in the presence of 1%  $H_2SO_4$ , H +  $HNO_3$ ,  $NaOH$ , or 0.1%  $CaO$ . Best results were obtained with H + followed by  $H_2SO_4$  and  $HNO_3$ . In the presence of  $CaO$  the solubility remained high. In the presence of  $NaOH$  it arrested. A change in the concentration of  $H_2SO_4$  from 0.5 to 2% was without noticeable effect. Silver behaved similarly to gold. Silver-gold alloy was more soluble than pure gold.

Chemical methods for combating frothing [in the flotation of Au ores]. I. N. Plakshin and E. A. Marenkov  
Tsvetnaya Metal', 16, No. 14/15, 53-5 (1941); Chem  
Zent. 1943, II, 1042-3.—In the flotation of Au ores by cyanide solns., foaming has been attributed to lubricating oils. These oils formed no foam when added in the amt. of 10 g./cu. m. and formed stable foam only when added in the amt. of 150 g./cu. m. Frothing is caused by resinous substances which originate from wood (used to reinforce the pit), splinters from which contaminate the ore. The foam is stable and coarse; its Au content is the same as that of the ore being dressed. The resin can be removed from the cyanide soln. only by vigorous stirring for 24 hrs. Frothing can be reduced by adding 0.5-2.0 kg. of starch per ton or by increasing the consistency of the material being treated, keeping the free alkali content at 0.002-0.003% of CaO, or by adding 0.8 kg. of MnO<sub>2</sub> or 0.0 kg. of KMnO<sub>4</sub> per cu. m. Partial or complete replacement of CaO by NaOH in the flotation reagent does not change the nature of frothing. Addn. of 40 g. of pine oil per cu. m. resulted in the formation of a considerably more stable foam. W. R. Hem

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**PROCESSES AND PROPERTIES INDEX**

Solubility of platinum in mercury. I. N. Plakun and N. A. Suvorovskaya. *J. Phys. Chem. (U. S. S. R.)* 15, 978-90 (1941).—The solv. of Pt in Hg soln. varies from 0.0205 at. % at 16.5° to 1.08 at. % at 144.0° and 1.77 at 200.0°. Up to the point of heterogeneous transformation at 169.1° the solv. is given approx. by the equation  $\log N_{Pt} = h/T$ . The solv. increases in the order Pt < Ag < Au.

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**AIR-SEA METALLURGICAL LITERATURE CLASSIFICATION**

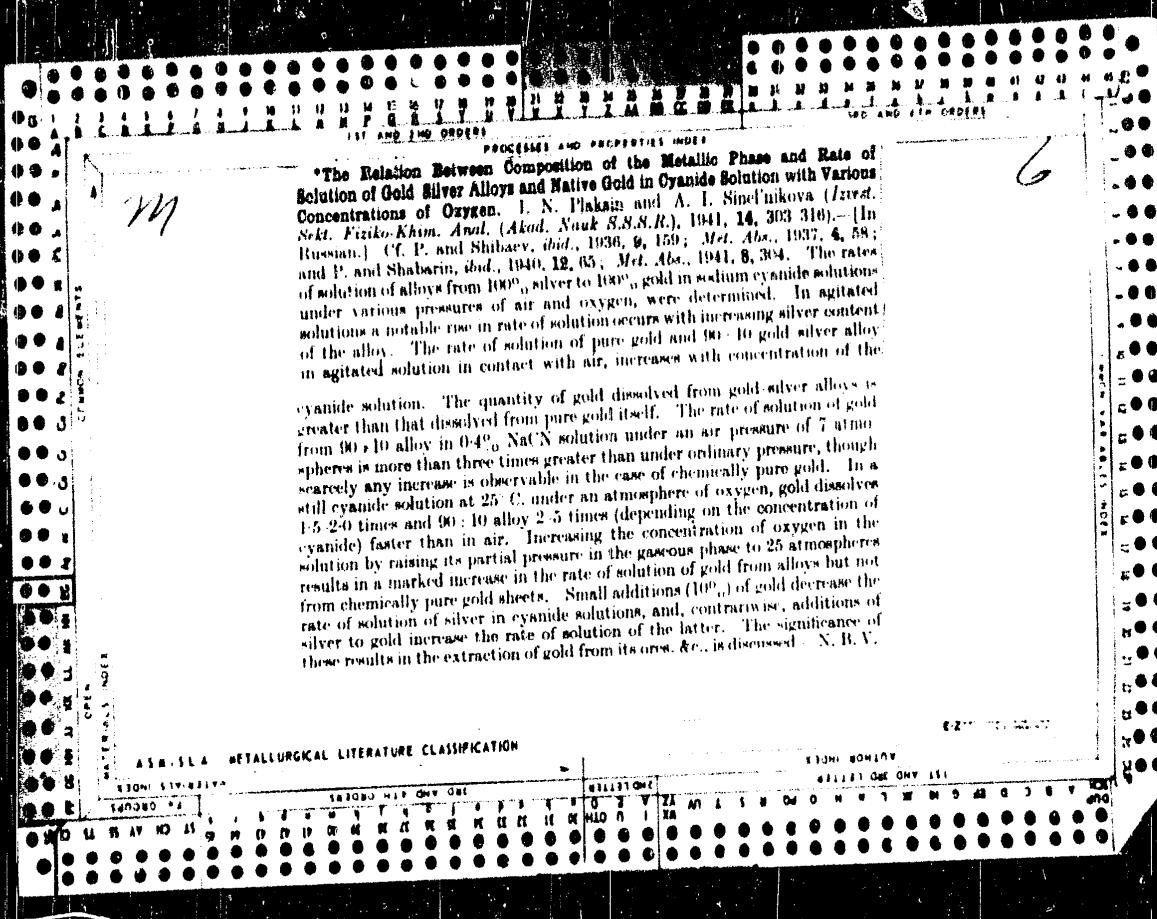
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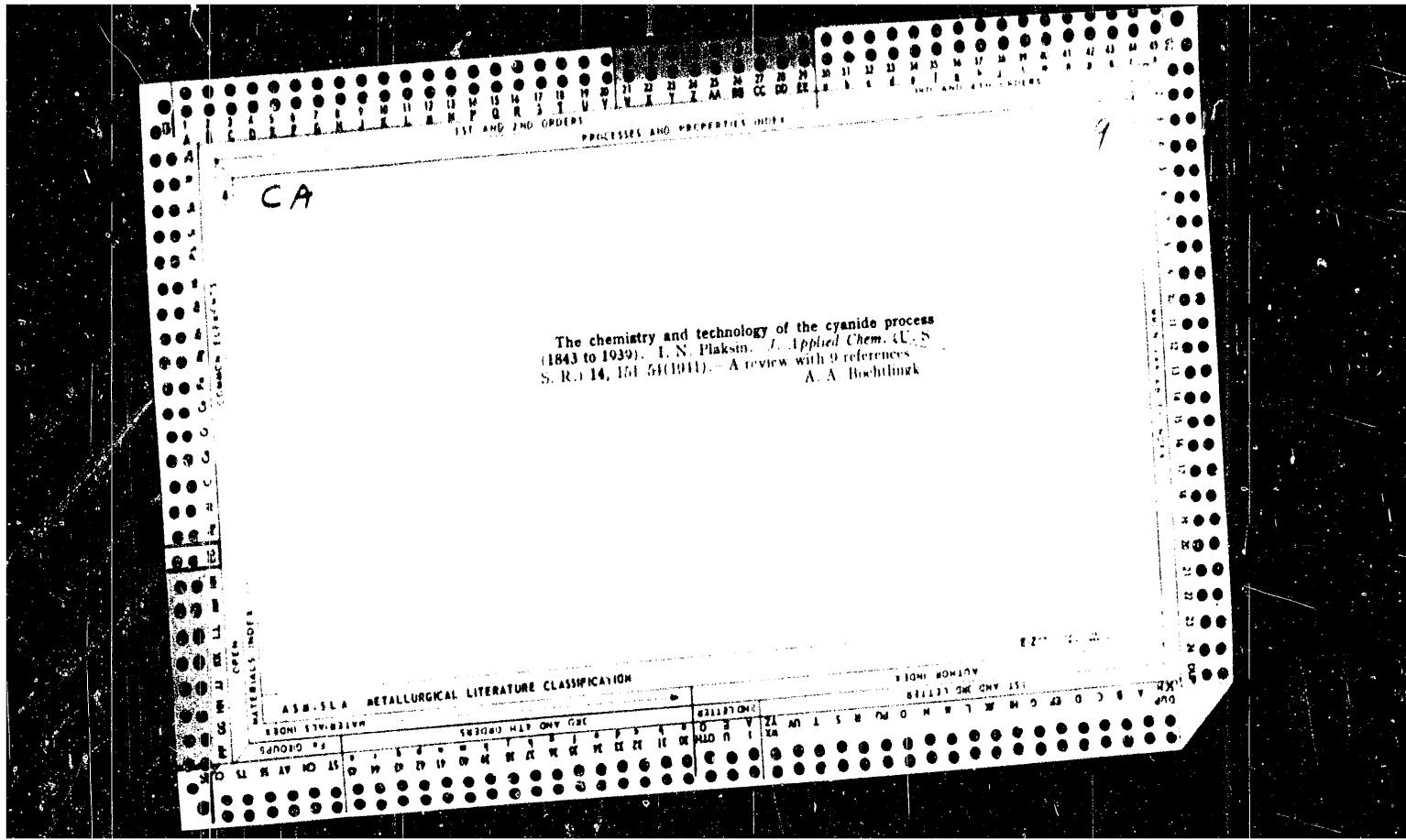
Extraction of platinum and palladium by chlorination  
I. N. Plaksin and S. K. Shabarin. *J. Applied Chem.*  
(U.S.S.R.) 14, 1021-5(1941) (French summary); cf. C.A.  
39, 2043<sup>a</sup>. Chlorination is applicable to ores contg. large  
amounts of Pt and Pd, when the metals are in the sulfide  
state, or bound with As, or, in case of Pd, exist in the oxide  
form. Optimum conditions are: equal amounts of sulfide  
and oxide ores are mixed, and treated at 800-60° with  
Cl for 4 hrs.; in some cases a 2-hr. treatment is satis-  
factory. Granulation to 28 mesh size is sufficient. In all  
cases complete extr. of Pd is easy, under conditions which  
otherwise ext. often not more than 50-75% of Pt  
G. M. K.

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ASH-USA METALLURGICAL LITERATURE CLASSIFICATION



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1 Platinum-mercury system. L. N. Plakaln and N. A. Suvorovskaya. *Compt. rend. acad. sci. U. R. S. S.* 27, 460-3 (1940) (in English).—A solid soln. of Hg in Pt with a max. concn. up to 33 at. % Hg exists. Three intermetallic compds., termed according to x-ray analysis,  $\beta$ ,  $\gamma$  and  $\delta$  phases, exist, the  $\beta$  from 73 to 78 at. % Hg,  $\gamma$  from 60 to 70 at. % Hg and  $\delta$  from 45 to 55 at. % Hg. These compds.  $\beta$ ,  $\gamma$  and  $\delta$ , are likely to dissociate above the respective tempa. 150.1°, 236° and 436.1°. The rational for the compnd.  $\beta$ , forming a solid soln. with its components approaches 78 at. % Pt and 25 at. % Hg ( $Pt_2Hg$ ); for the second compnd.,  $\gamma$ , 60.7 at. % Pt and 33.3 at. % Hg; for the third,  $\delta$ , the proportion is 50 at. % of each element ( $PtHg$ ). The amalgams of Pt were obtained from pure powd. Pt and pure Hg, both of them being placed in a vessel contg.  $H_2O$  acidified with  $H_2SO_4$ . By decompn. the latter electrolytically, H<sub>2</sub> needed for activation of the Pt surface was obtained. The anode used was Pt and C was employed as cathode. Thermal analysis methods were employed. W. A. Cook

## ASH-SEA METALLURGICAL LITERATURE CLASSIFICATION

EXCERPT

SEARCHED

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EXCERPT

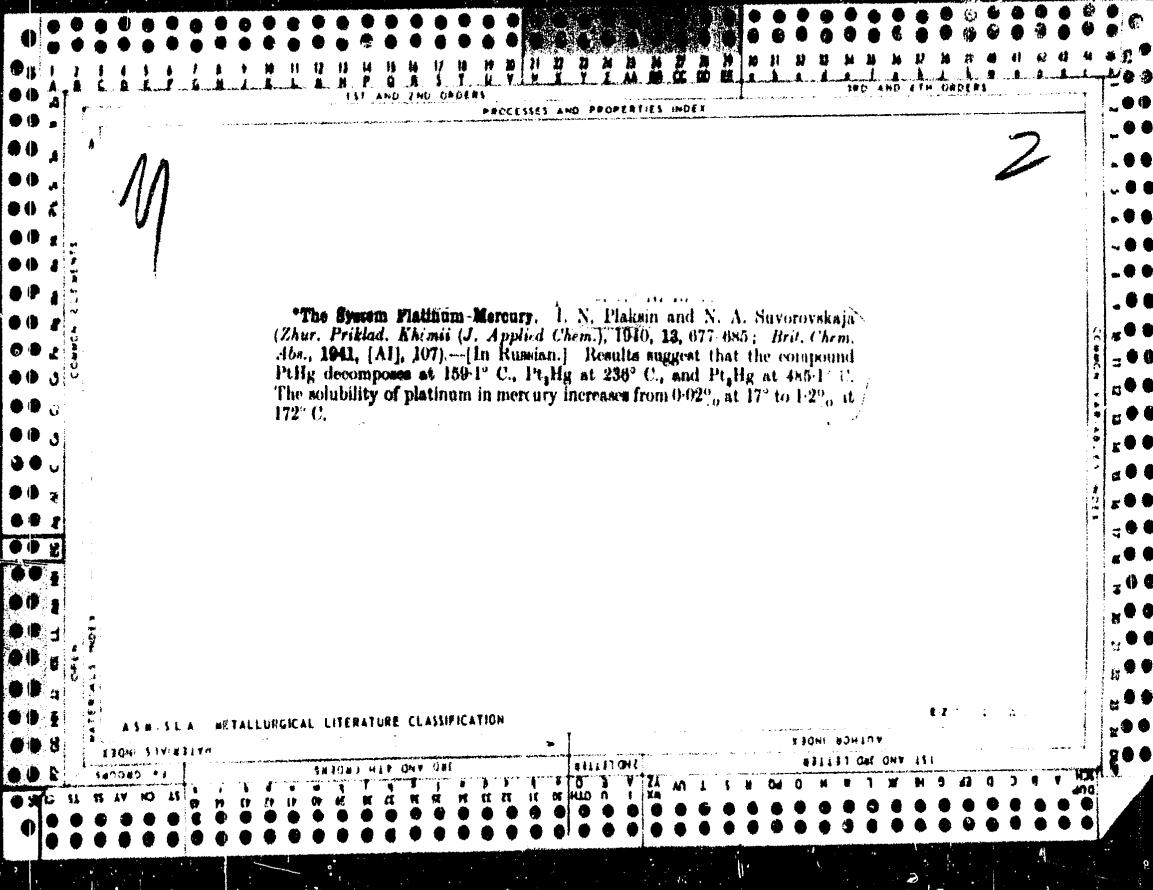
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**Platinum-mercury system.** I. N. Plaksin and N. A. Suvorovskaya. *Acta Physicochim. U. R. S. S.* 13, 83-94 (1940) (in English); *J. Applied Chem. (U. S. S. R.)* 13, 87-95. See C. A. 34, 7714. P. H. Rathmann. The constitution of the magnesium-rich alloys in the systems magnesium-lead, magnesium-tin, magnesium-germanium and magnesium-silicon. Godfrey Vincent Baynor. *J. Inst. Metals* 66, Pt. 12, 403-26 (1940) (Paper No. 568).—The liquidus lines were detd. by cooling curves, and the solidus and solid-solv. lines by microscopic examm. and x-ray capt. A method of etching Mg-Pb alloys is described. The Mg-Pb eutectic contg. 19.1 at. % Pb forms at 465°. The solid solv. of Pb decreases from a max. of 7.75 at. % at 465° to 0.5 at. % at 200°. The liquidus curve for Mg-Sn falls smoothly from the m. p. of Mg to a eutectic at 3.35 at. % at 560.6° and less than 0.2 at. % at 334.7°. The solid solv. of Sn is 3.35 at. % at 560.6° and decreases to 0.6 at. % at 260° and less than 0.2 at. % at 200°. The Mg-Ge system has a eutectic at 334.7° contg. 1.16 at. % Ge. The solid solv. of Ge in Mg is very slight (about 0.003 at. %) at 600° and negligible at 450°. The Mg-Si eutectic contg. 1.16 at. % Si forms at 637.6°. The solid solv. of Si in Mg is approx. the same as that of Ge. The results are discussed from the viewpoint of the theories of solid solns. and intermetallic compounds. 30 references. James W. Pownall,

Lab. Noble Metal  
Metallurgy,  
Moscow Inst.  
Non-Ferrous  
Metals and  
Gold.

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SOCIETY LIBRARY

METALLURGICAL LITERATURE CLASSIFICATION

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*M*

**Physico-Chemical Conditions for the Solution of Gold and Its Alloys in Cyanide Solutions.—I.** I. N. Plakin and S. K. Shabarin (*Izv. Sekt. Fiziko-Khimich. Analiza. (Ann. Societatis Anal. Phys. Chim.)*, 1940, **12**, 65-84). [In Russian.] The effect of such factors as concentration of cyanide solution (up to 0.75% KCN), oxygen content of solution (additions of  $H_2O_2$ ), and rate of stirring on the solution of annealed and polished sheet specimens of gold, and of gold alloys with 10% silver and 10% copper, respectively, was investigated. The shape of the rate of solution-concentration curve is determined by the proportions of oxygen and cyanide reaching the surface of the metal. The first part, which rises steeply, represents conditions under which excess oxygen reaches the surface, and the rate of solution increases with increasing concentration of KCN. The second, slightly inclined portion of the curve, corresponds to conditions under which the amount of oxygen reaching the surface approaches equivalence with the amount of KCN. Finally the third portion of the curve, which is horizontal or inclined downwards, corresponds to conditions under which the amount of oxygen is equivalent to or less than the amount of KCN reaching the surface. Depending on the conditions, the

## ASH-SLA METALLURGICAL LITERATURE CLASSIFICATION

EIGHT COMMA

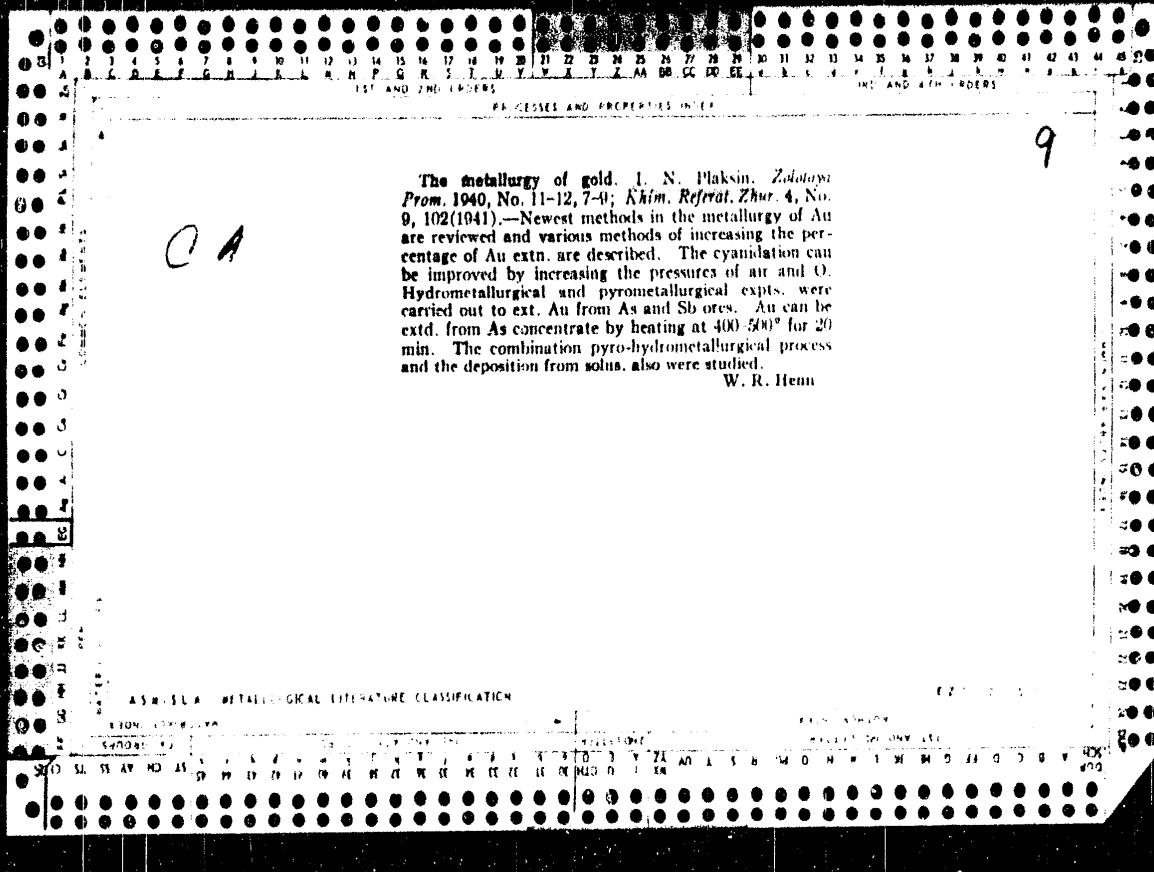
WILLIAM D. O'BYRNE

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**Rational analysis of gold losses in tailings** I. N. Plaksin and L. D. Plaksina. *Zolotaya Prom.* 12, No. 5-6, 20-8 (1949). On the basis of exptl. data obtained at two mills an attempt is made to show the production man the simplest methods of classifying Au losses in flotation tailings. Only analytical procedures and methods employed widely in mills are used B. Z. Kamich

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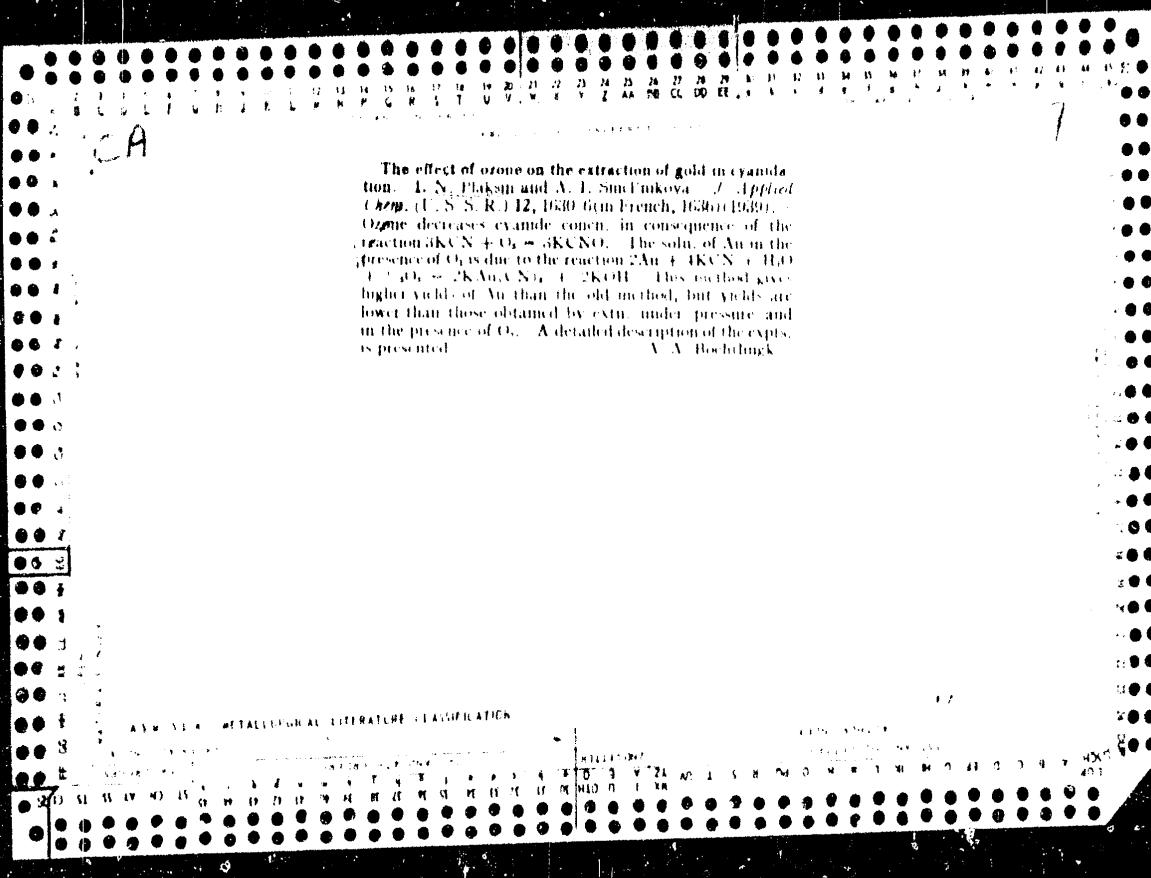
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**Recovery of gold.** I. N. Plakalov, Russ. 58,582, Dec. 31, 1940. The pulp obtained in the cyanide treatment of Au ores is treated with Zn amalgam.

APPENDIX: BIBLIOGRAPHICAL LITERATURE CLASSIFICATION



Standardization of the loss of noble metals in the manufacture of articles from them. I. N. Plaksin and E. A. Marenkov. *J. Applied Chem. (U. S. S. R.)* 12, 844-5(1939); *Chem. Zentral.* 1940, I, 1741. Using as an example the manuf. of spoons from an alloy contg. 87.5 parts of Ag, the loss of Ag in the different individual operations is analyzed. Ag, Pt, Ir and Rh can be recovered from the waste material produced during the polishing with rouge by the use of the Pb method, which is described. M. G. Moore

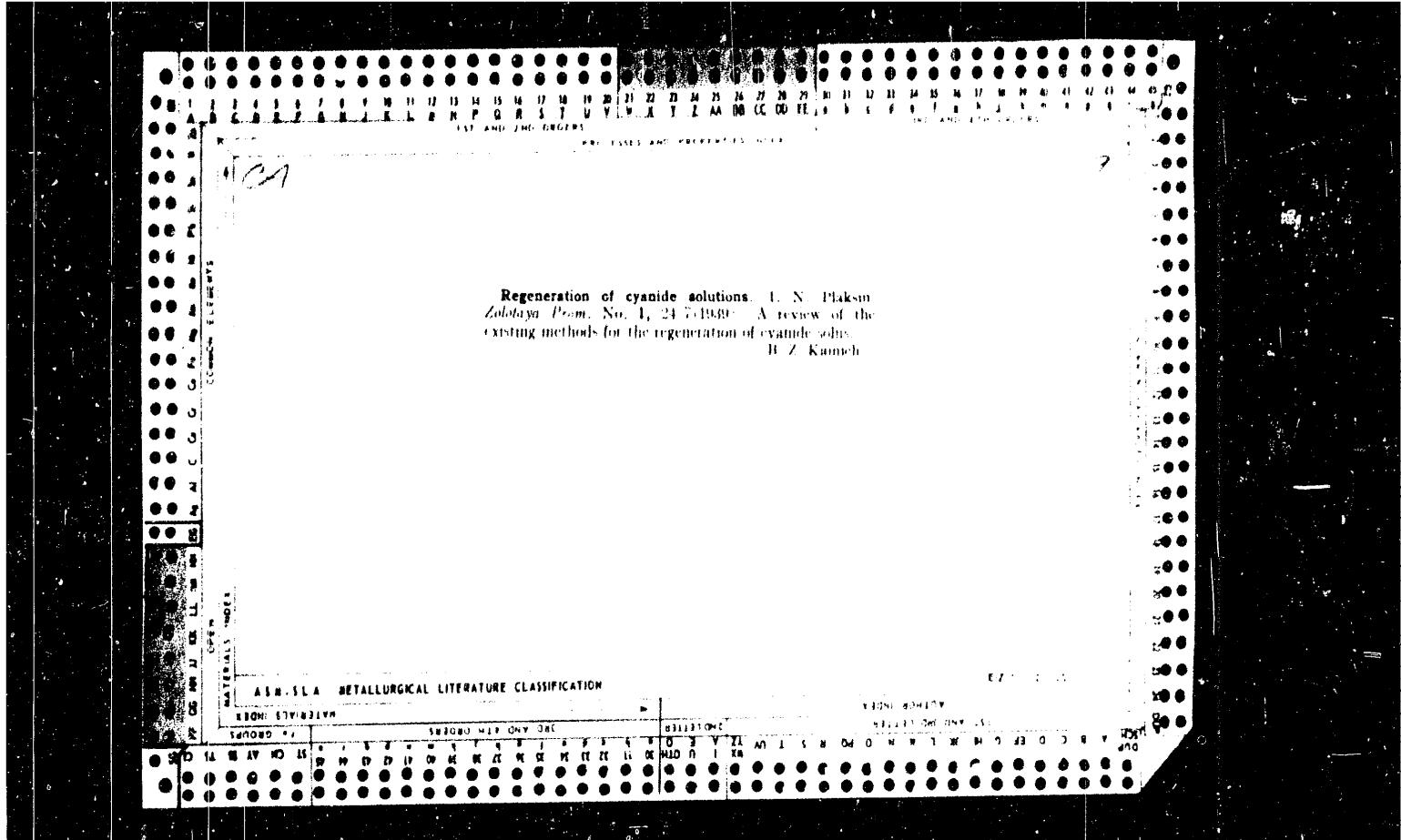
ASN-11A METALLURGICAL LITERATURE CLASSIFICATION

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**Oxygenation of cyanide solutions.** I. N. Plakutin and A. I. Sinel'kova. *Zolotaya Prom.*, No. 3, 33-51 (1930). Results are reported on expts. to increase the O<sub>2</sub> concn. in cyanide solns. without increasing the total pressure of the gaseous atm. The effects of temp., amt. of O<sub>2</sub>, time of oxygenation, and concn. of solns. (0.05, 0.10 and 0.30% KCN) upon the soln. of the O<sub>2</sub> were investigated. For 0.05-1.0% KCN solns. the soln. of O<sub>2</sub> is independent of the cyanide concn. Time required for complete oxygenation of a 0.05% soln. drops from 25-30 min. at an O<sub>2</sub> speed of 0.5 l/min. to 15 min. at speed of 2.4 l/min. Further increase in speed does not reduce the time required for complete oxygenation. By increasing the temp. from 17.5° to 55° the O<sub>2</sub> solv. dropped from 42.0 to 24.0 mg./l. At 35° there was some decompr. of the cyanide. Expts. with Au ores showed that oxygenation increased the Au extn. without at the same time increasing the use of reagents. For 3 ores under investigation the Au extns. were increased from 10 to 36 times. B. Z. K.

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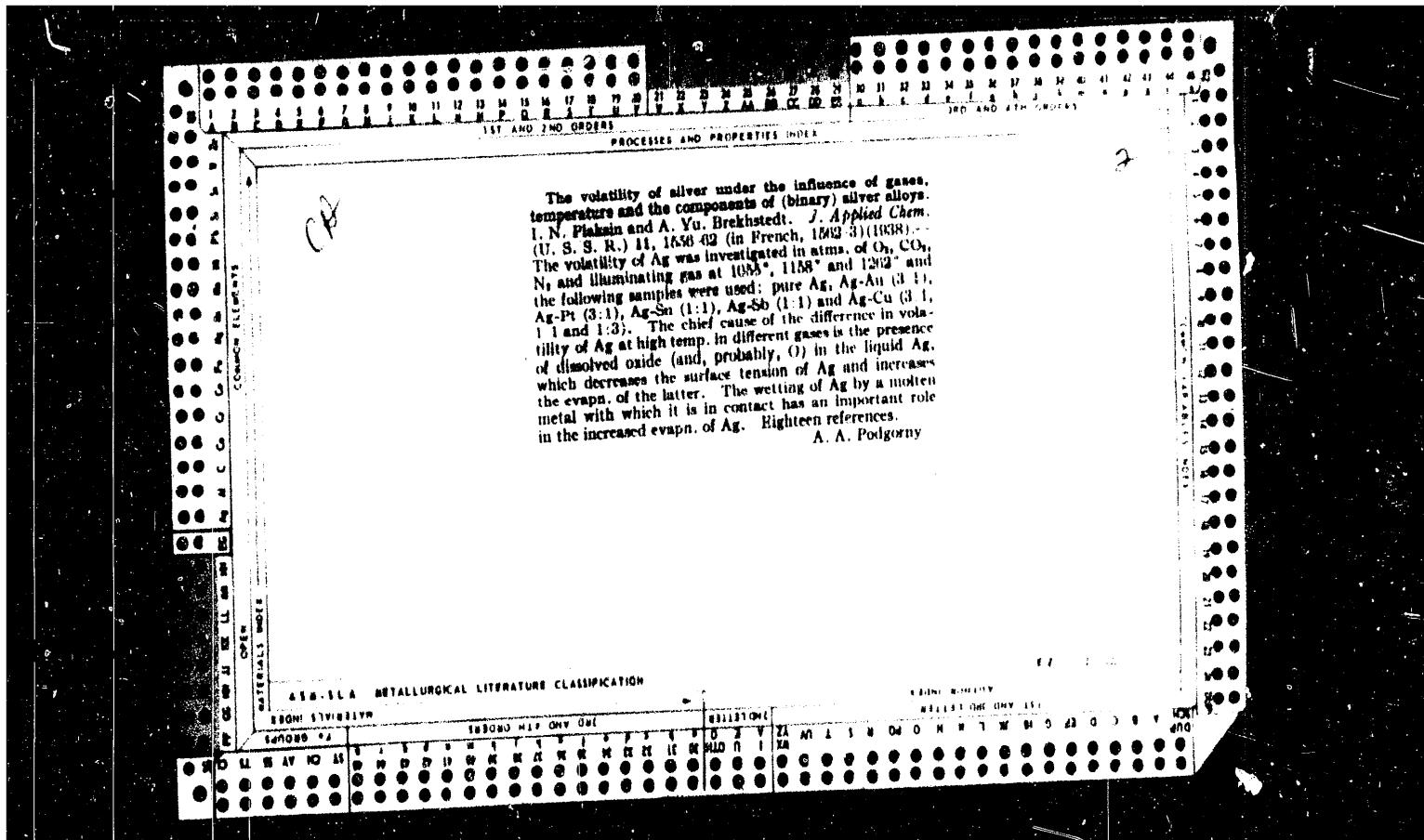
R.T.

Changes in the contact angle and in the wetting time in the electro-amalgamation of gold. I. N. PLAKHIN and M. A. KOSHUCHOVA (Ann. Sect. Platino, 1938, No. 18, 101-111).—The cosine of the angle of contact of a drop of Hg on a Au foil cathode increases from 0.206 to 0.361 as the potential rises from -0.2 to -2 v., and then gradually falls to 0.883 as the potential rises further to -6.5 v.; the reverse effects are observed with a Au anode. The rate of amalgamation of Au in crushed ores is approx. doubled by connecting the Hg with a cathode (p.d. 2-7 v.), in 0.05% NaCl.

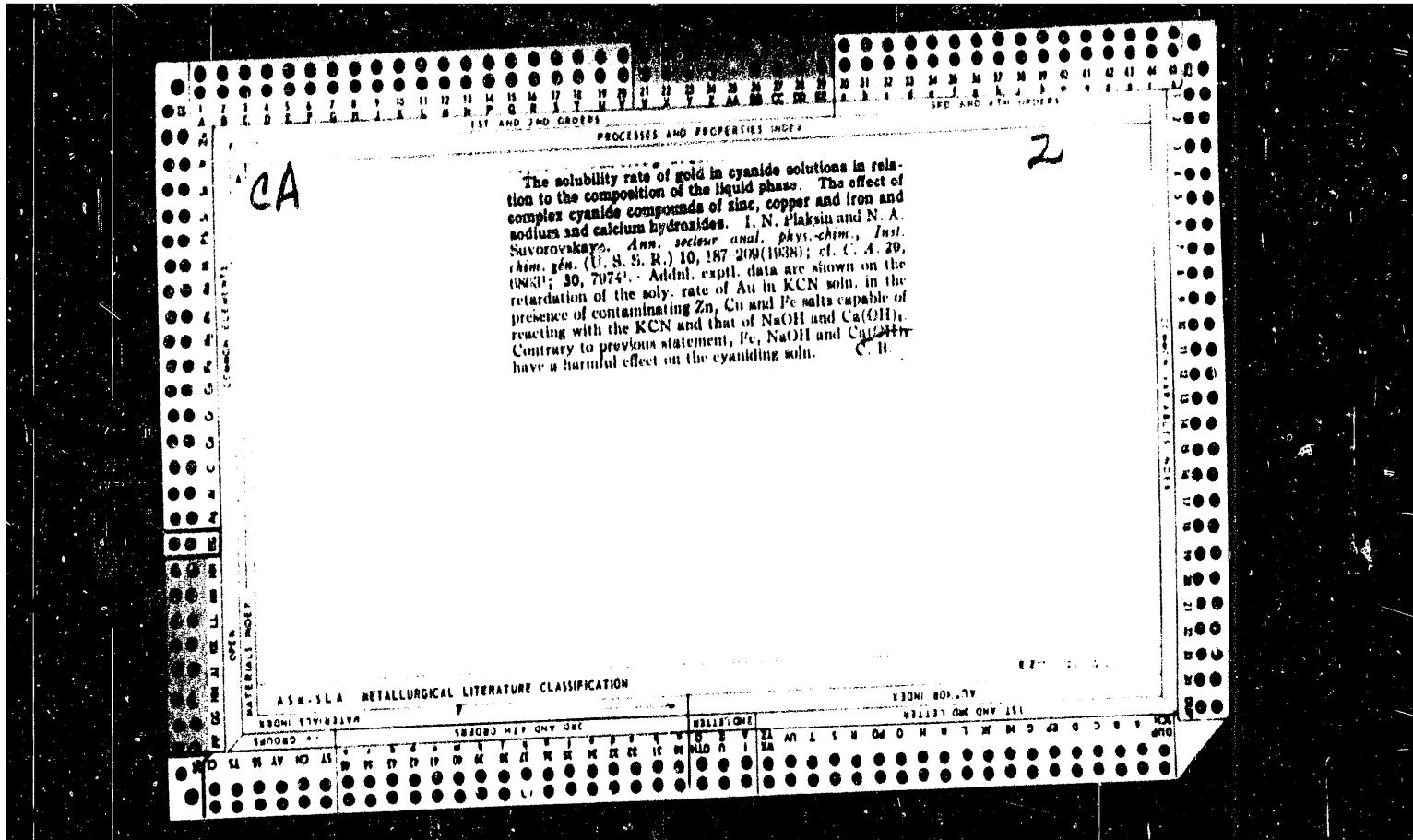
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\*The Gold-Mercury System. I. N. Plaksin (*Izvest. Sekt. Fiziko-Khimich. Analiza (Ann. Sect. Anal. Phys. Chim.)*, 1938, 10, 120-150). (In Russian.) The equilibrium diagram of the gold-mercury system was established by thermal analysis between 700 and -100° C., by micro-examination at room temperature and at high temperatures of alloys containing between 37 and 100 atomic-% gold, and by X-ray examination of the gold-rich alloys. The eutectic point almost coincides with the melting point of mercury. There are five transition points on the liquidus, viz. at -36° C., near to pure mercury, at 122° C. and 13, at 310° C. and 13.5, at 402° C. and 50.3, and at 420° C. and 55.5 atomic-% gold. At -36° and 122° C., the compound Au<sub>2</sub>Hg undergoes polymorphic transformations. At 310° C. it decomposes into Au<sub>2</sub>Hg + liq. At 402° C. the reaction Au<sub>2</sub>Hg → Au<sub>2</sub>Hg + liq. occurs; the existence of Au<sub>2</sub>Hg is confirmed. At 420° C., Au<sub>2</sub>Hg decomposes into a liquid and the solid solution of mercury in gold (x phase). X-ray patterns show that the solubility corresponds to 16.7 atomic-% mercury and is almost independent of temperature between 218 and 400° C.—N. A.

*Flotation of gold.* I. N. Plaksin. *Zaidava Prom* 1938, No. 10, 6-11; *Khim. Referat. Zhur.* 2, No. 4, 93 (1939).—The upper limit of the flotation corresponds to 0.3-0.4-mm. size of the particles. The sulfide Au ores are most easily floated. The quartz and the oxidized ores usually can be floated by an addn. of the sulfide ores or by the addn. of special reagents which favor the formation of a stable froth. In a no. of cases not only Au, but also other valuable components of the ore (Cu, Pb, As, etc.) are sep'd. by flotation. Before flotation the coarse particles of the Au must be sep'd. by concn. on tables, in settling app., etc., as well as by amalgamation. A proper selection of the concn. of the pulp is important. The optimum ratio is solid liquid = 1:2.5. W. R. H.

## ASME-LA METALLURGICAL LITERATURE CLASSIFICATION

IRON &amp; STEELWORK

LEADERSHIP IN INDUSTRY

MANUFACTURING

MINING &amp; METALLURGY

PETROLEUM &amp; CHEMICALS

POWER &amp; INDUSTRIAL EQUIPMENT

REFINERY &amp; PETROCHEMICALS

STEEL &amp; IRON WORKS

TRANSPORTATION &amp; CONSTRUCTION

WATER SUPPLY &amp; SEWERAGE

WASTEWATER TREATMENT

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1ST AND 2ND ORDERS  
PROCESSES AND PROPERTIES INDEX

## **GENERAL SURGICAL LITERATURE CLASSIFICATION**

Ways of increasing gold extraction in the treatment of  
**Baici ores.** I. N. Plakson. Sovet. Zolotozavod. 1938,  
No. 3, 28-36. A summary of an investigation made at  
the Ordjonikidze Au-extn. plant with the object of in-  
creasing yield of Au. Replacing air with O<sub>2</sub> in the cyan-  
idation process reduced the Au in the tailings to one-half.  
Cyanidation under pressure did not result in any appreci-  
able increase in Au extn. S. L. Madorsky.

ASH-SLA METALLURGICAL LITERATURE CLASSIFICATION

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Twenty Years' Progress of Soviet Chemistry Applied to the Metallurgy of Gold and Other Noble Metals. I. N. Plaksin (*Zhur. Priklad. Khim.* [J. Applied Chem.], 1937, 10, (10,11), 1775-1783). [In Russian]. A review, which also considers the investigation of noble metal alloys. - N. A.

ASR-SLA METALLURGICAL LITERATURE CLASSIFICATION

SECOND HLP ONLY ONE

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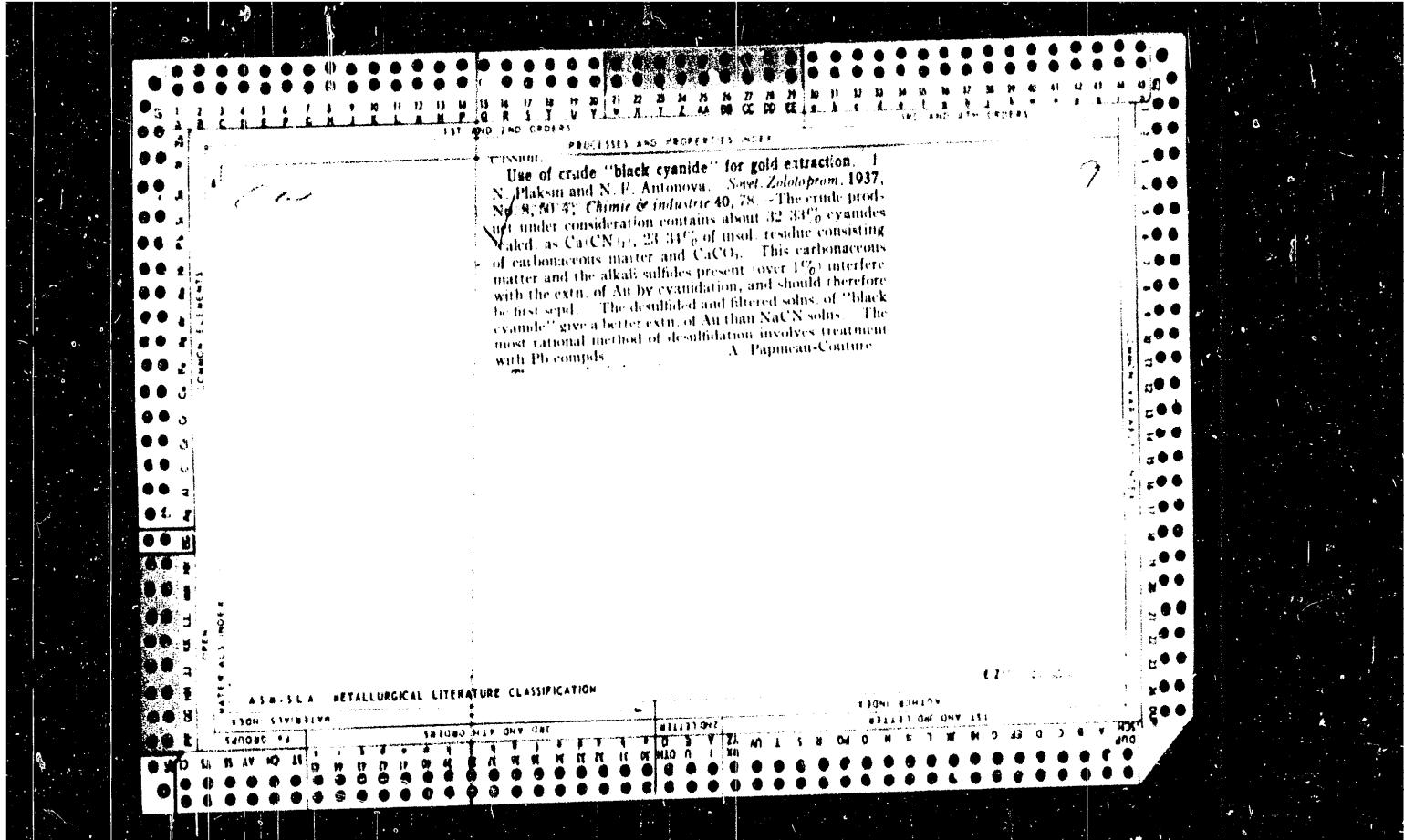
SECOND HLP ONLY

**Achievements of the Soviet chemistry in the metallurgy of gold and other noble metals for twenty years.** L.S. Plakhan. *J. Applied Chem. U.S.S.R.* 10, 1575-83 (1938). A review with 38 references. A.A.P.

Use of air slaked lime in cyanidation. W. H. Bownton. *Eng. Minn. Rev.*, 30, 79-81 (1935). Air-slaked lime is considered here as burnt lime exposed to the air in a shallow layer and turned over periodically. Use of this form showed a material improvement in precious metal recovery. Treatment of ore at Hollցe, N. S. W., is outlined.

with him. W. H. Baynton

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Lead sulfide in cyanidation Balai ore. I. N. Plakson and  
N. A. Savorovskaya. *Sovet. Zolotozem.* 1937, No. 3,  
34.- The presence of Sb in Balai ores is one of the  
reasons of incomplete extn. of Au from this ore during  
cyanidation. Addn. of  $Pb(CH_3COO)_2$  improves extn.  
With Sb over 1% it is recommended to introduce the NaOH  
toward the end of the cyanidation operation. With  
Sb less than 0.1% the best results are obtained by the  
addn. of CaO together with  $Pb(NO_3)_2$  or  $Pb(CH_3COO)_2$ .  
An excess of Pb salt is detrimental to Au extn.

S. L. Madorsky

ASM-SEA METALLURGICAL LITERATURE CLASSIFICATION

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1ST AND 2ND ORDERS

**Intensifying gold extraction by the cyanide process under pressure.** I. N. Blakely and V. P. Zelenov. *Zh. polim. i zolotopism.*, 1937, No. 2, 63-75. Theoretical considerations show that in the reaction expressing the cyanide process of Au extraction,  $2\text{Au} + \text{CN}^- + 2\text{OH}^- \rightarrow \text{Au}(\text{CN})_2^- + \text{H}_2\text{O}$ , 2 K<sub>3</sub>Au(CN)<sub>3</sub> + 2 KOH, an increase of the atm. pressure over the reaction soln. will speed up the reaction. With about 0.1% or more Na<sub>2</sub>N<sub>3</sub>, an increase of pressure from 1 to 7 atm. resulted in an increase of the rate of Au soln.

10, 24 and 36 times in the case of Balet, Mindyaksk and Bakty-Ezyaksk ores, resp. S. I. Madorsky

## APPENDIX: ADDITIONAL LITERATURE CLASSIFICATION

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Plaksin, I. N. *The Attack on Gold Alloys and Native Gold by Mercury and Cyanide Solutions. The Theory of Amalgamation and Cyanidation.* (In Russian.) Pp. 303. 1937. Leningrad and Moscow : Onti. (Rbl. 6.)

ASB-SLA METALLURGICAL LITERATURE CLASSIFICATION

MATERIALS INDEX

1st AND 2nd GROUPS

3rd AND 4th GROUPS

5th AND 6th GROUPS

7th AND 8th GROUPS

9th AND 10th GROUPS

11th AND 12th GROUPS

13th AND 14th GROUPS

15th AND 16th GROUPS

17th AND 18th GROUPS

19th AND 20th GROUPS

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23rd AND 24th GROUPS

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27th AND 28th GROUPS

29th AND 30th GROUPS

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33rd AND 34th GROUPS

35th AND 36th GROUPS

37th AND 38th GROUPS

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41st AND 42nd GROUPS

43rd AND 44th GROUPS

45th AND 46th GROUPS

47th AND 48th GROUPS

49th AND 50th GROUPS

51st AND 52nd GROUPS

53rd AND 54th GROUPS

55th AND 56th GROUPS

57th AND 58th GROUPS

59th AND 60th GROUPS

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467th AND 468th GROUPS

469th AND 470th GROUPS

471st AND 472nd GROUPS

473rd AND 474th GROUPS

475th AND 476th GROUPS

477th AND 478th GROUPS

The physicochemical basis for the amalgamation process.

I. N. Plaksin and M. A. Kozbukhova. *Azer. selenit platine, Izd. chum. gfn. U. S. S. R.* No. 13, 95-111 (1936). - The first stage in amalgamation is wetting the metal surface by Hg. Au is easily wet, while Ag is not. Au-Ag alloys contg. 60-90% Au are not wet by Hg, though alloys with less Au are. Amalgams contg. 10-100% Cu do not wet Au in 1 hr., though with longer contact they do. Those with 0.2-0.5% Cu at first wet Au less than pure Hg, but later act at the same rate. Those contg. 0.05-0.1% Cu wet Au twice as fast as pure Hg. Amalgams contg. 0.1-5.0% Zn do not wet Au even after 24 hrs. Those with 0.05% Zn wet it 14 times as fast as does pure Hg. Polishing the Au surface under  $C_2H_4$ , electrolytic formation of H<sub>2</sub> on the surface or the presence of weak  $H_2SO_4$  solns. when the wetting agent is Cu amalgam all increase the rate of wetting of Au by Hg. This effect is due to the removal of the oxide layer from the surfaces involved.

H. M. Leicester

APPROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001341200053-6

Recovery of gold and platinum from slimes. I. N.  
Plakshin and V. V. Sudova. Soviet Zolotozem. 1936, No.  
11, 47 M. Chem analysis and methods of recovery of  
Au and Pt are given for slimes from various Russian Au  
mining districts. Amalgamation and cyanide methods or  
a combination of these 2 are used. S. I. Madorsky.

ASIMILA METALLURGICAL LITERATURE CLASSIFICATION

APPROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001341200053-6

of hydration of some complex salts and nickel  
I. N. Plakshin. *Ann. soviet. anal. phys.-chem.*,  
gen. (U. S. S. R.), 9, 271-5 (1936). The  
of tensimetric detn. of the water of hydration (cf.  
*J. Russ. Phys.-Chem. Soc.*, 56, 177 (1928)) was  
NiSO<sub>4</sub>, Cr[CH<sub>2</sub>(NH<sub>2</sub>)<sub>2</sub>]Cl<sub>3</sub> (I) and (NH<sub>4</sub>)<sub>2</sub>  
(II). The hydrated salts were dehydrated under  
reduced pressures over H<sub>2</sub>SO<sub>4</sub> of different concns.  
reactor with the exclusion of light at 25° for various  
of time up to 1 year. The existence of mono-,  
d hepta-hydrates of NiSO<sub>4</sub> was confirmed,  
d dihydrate was detd. The existence of a tri-  
Hauer, *Sitzber. Akad. Wiss.*, 39, 305 (1900)) and  
hydrate (Vanyukov, *J. Russ. Phys.-Chem. Soc.*, 41,  
) could not be verified. Chas. Blanc

## ASA-SEA METALLURGICAL LITERATURE CLASSIFICATION

CA

PROBLEMS AND PROPERTIES

Solubility rates of gold, silver and copper in cyanide solutions in relation to the diagrams of state of the systems: gold-copper, silver-copper and gold-silver. I. N. Plaksin and S. V. Shibaev. *Ann. scient. anal. phys.-chim. Inst. chim. gen.* (U. S. S. R.) 9, 159-162 (1938).—The solv. rates in the systems with the 2 components sol. in aq. KCN were studied. The method makes it possible (1) to give in the form of solv. rate new quantitative characteristics of the properties of alloys as a function of the kinetic process of solvation of 2 components from the peripheral layer of an alloy, (2) to investigate a given property as a continuous function throughout the extension of a binary metallic system. Pure Au, Ag, Cu, Au-Cu, Ag-Cu and Au-Ag were annealed and then treated with 200 cc. of 0.16% KCN in H<sub>2</sub>O (previously satd. with O<sub>2</sub>) at 19° for 20, 40, 60, 80 and 130 hrs. To det. the effect of the concn. of KCN on the solv. rates, the specimens were also treated with 0.05, 0.15, 0.3, 0.8 and 1.2% KCN for 40 hrs. The solv. rates of Au, Ag, Au-Cu and Au-Ag increase slowly with the increasing concn. of KCN and then gradually drop; the max. is reached for Au at 0.25 (MacLaurin, *Trans. Chem. Soc. (London)* 63, 724 (1883)), for Au-Ag at 0.3, and for Au-Cu at 0.35% KCN. In the following the solv. rates are given in at. percentages. *Au-Cu system*.—The solv.-rate diagram showed a max. corresponding to 80.0% Au, or the chem. compnd. AuCu, and a less-sharply defined max. corresponding to 26% Au, or AuCu<sub>2</sub>. *Ag-Cu*

system.—For the solv. rate of Cu, (1) the curves from pure Cu to 1.7% Ag rise sharply and then change to a sloping section, retained at the level of the max. rate in the interval of 1.7-12% Ag (corresponding to the solid soln. of As in Cu); (2) for 12-39.8% Ag the curves descend to the axis of abscissas, forming a sharply defined min., corresponding to the eutectic compn. of the alloy; (3) the curves for 69.01.8% Ag show a sharp rise. For the solv. rate of Ag, the rate for pure Cu to 37% Ag is equal to zero, i. e., in alloys composed of Cu crystallites and eutectic the Cu protects Ag from the dissolving action of KCN; (2) at 69.01.8% Ag (eutectic Ag-Cu) the rate is at the max. and then drops; (3) from 84% Ag to pure Ag the solv. rate increases. *Ag-Ag system*.—The solv. rate for Au is represented by a concave curve with a min. for an alloy contg. 40% Au; for 40-68% Au the rate again rises sharply, after which the curve becomes nearly horizontal (0% to 100% Au), having very faint tendency to an increase at an interval of about 78% Au. The latter anomaly is being investigated. The curves of the solv. rates of Ag are of the reverse form in relation to those of Au. The Ag rate curve rises gradually from the ordinate of pure Ag to 42% Au, at the interval of 50% the ascent becomes very sharp, and at 68% the curve drops equally sharply. Thus, a comparison of the diagrams of solv. rate with those of state shows a definite relation between these 2 forms of diagrams of compn. pr. property. Chas. Blane

A.S.E.-SIA - METALLURGICAL LITERATURE CLASSIFICATION

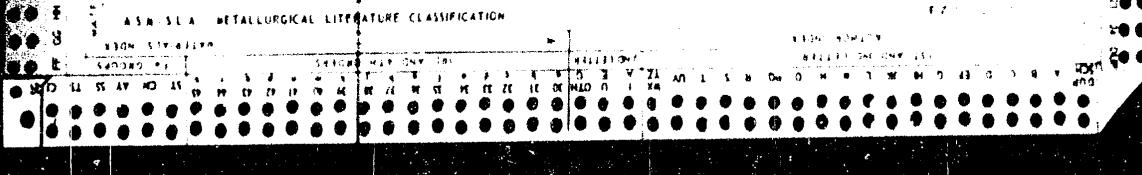
**Probable causes of incomplete recovery of gold from Balci ores.** I. N. Plakun. Sov. Zoloto-prom. 1936, No. 9, 39-41. Au grains from Balci ores contain on the av. Au 74.82, Ag 18.25 and Fe 1.3.3%. The low extn. of Au from these ores by the cyanide process should therefore be ascribed to some harmful impurity in the gangue and not in the metal grains. Samples of the ore were cyanided in the presence of CaO. Au extns. of 99.62, 96.80, 94.05, 80.43, 75.78 and 77.50% corresponded to amts. of CaO used, in percentage wt. of the ore, 0.1, 0.5, 1.5, 2.0, 2.5 and 3.1, resp., and to concns. of CaO in corresponding solns. 0.0107, 0.0413, 0.2147, 0.2200, 0.2206 and 0.1990%. With other ores, Au extn. remained const. after the limit of solv. of CaO was reached.

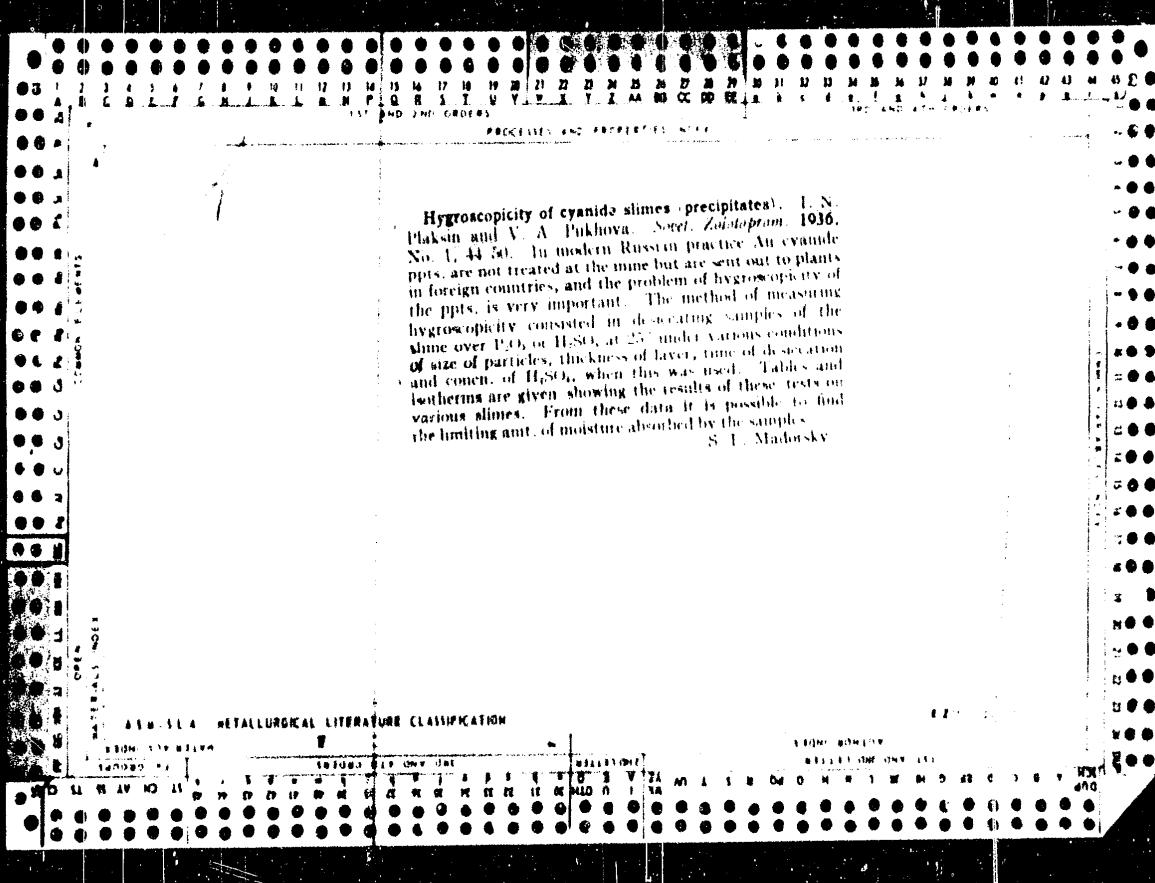
Similarly, in the presence of NaOH, cyanidation gave an extn. of 98.04, 15.71, 4.29, 7.48 and 13.41%, corresp. to amts. of NaOH used, in percentage wt. of ore, 0, 0.5, 1.0, 2.0 and 3.0, resp., and concns. of NaOH in corresponding solns. of 0.1463, 0.3115, 0.5100 and 1.0280%. With other ores, NaOH had a much smaller inhibiting effect on Au extn. In another series of expts., addn. of Pb(NO<sub>3</sub>)<sub>2</sub> or Pb(CH<sub>3</sub>COO)<sub>2</sub> to the Balci ore gave on treatment with pure NaCN, a Au extn. of 94.66-99.27% as compared with 5.63-13.51% when Pb salts were omitted. These expts. led to the assumption that the Sb found in the Balci ores was the inhibiting factor, as follows:  $Sb_2S_3 + 6NaOH \rightarrow Na_2SbS_3 + Na_3Sb_6 + 3H_2O$ ; the  $Na_2SbS_3$  then removes O from soln.  $2Na_2SbS_3 + 3NaCN + 3H_2O + 4O_2 \rightarrow Sb_2S_3 + 3NaCNS + 6NaOH$ . The Pb-salt counteracts thus:  $2Na_2SbS_3 + 3Pb(NO_3)_2 \rightarrow 3PbS + 6NaNO_3 + Sb_2S_3$ , and thus destroys the inhibiting effect of the  $Sb_2S_3$ . In the presence of an excess of NaOH the  $Sb_2S_3$  changes again into the oxidizable salt as shown above. Amalgamation of Balci ores can be carried out more easily in an acid soln. than in a neutral or basic soln. This is explained on the ground that the Au grains are covered with a passive coat which is destroyed by the acid. S. I. Madorsky

CR

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**Rate of solution of gold in the cyaniding process and the effect of contact with minerals and metal surfaces on this rate.** I. N. Plaksin and V. V. Sulyova. *Soviet Zolotoye Prom.* 1936, No. 7, 41-7. Rate of soln. was tested in the case of pure Au leaf and Au ore consisting of quartz ad juxted with some arsenopyrite, pyrite, chalcopyrite and limonite. Tests with ore were carried out in cast-Fe and porcelain ball mills with balls made of cast-Fe, porcelain or quartz, by wet grinding the ore in the presence of a cyanide soln. In 0.05% KCN soln., the percentage extrn. of Au, after 12 hrs. grinding, was in the cast-Fe mill, with cast-Fe balls, 80.62%; with porcelain balls, 49.61%; and with quartz balls, 50.00%. In the porcelain mill, extrn. was, with porcelain balls, 43.82%; with cast-Fe balls, 76.71%; and with quartz balls, 63.82%. In each case the wt. of the balls was 25% of the wt. of the charge. Tests with Au leaf were carried out by bringing the leaf in contact with a plate made of various minerals. The Au-mineral combinations were placed in a 0.3% KCN soln. which was kept agitated. Amounts of Au dissolved, after 24 hrs. in contact with - no mineral, quartz, limonite, chalcopyrite, galenite and pyrite, were 10.28, 40.33, 74.84, 73.81, 67.15 and 91.33%, resp. S. L. Madorsky.





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Shape and composition of gold nuggets in sulfide ores  
L. N. Piaksin and I. G. Nasluzov. Sovet. Zolotoznam.  
1935, No. 10, 38-40. Photographs of nuggets obtained  
from Kochkar, Dzhetyncarim, Kohum, Akdazhol, Roko  
and Datasin Au deposits are given, together with the  
dimensions and chem. compn. of these nuggets  
S. I. Madorsky

AMER. METALLURGICAL LITERATURE CLASSIFICATION

CLASSIFICATION  
1940-1944

Gold ores of Retiv and Aleksandrovsk veins. I. N. Puksin and S. V. Shibaev. *Sovet. Zolotozem.* 1935, No. 62-44-51. -Most of the Au in these veins is in the free state and only a small fraction in the form of sulfide. Free Au content in the ore from Retiv and Aleksandrovsk vein is 1.97 and 1.51 g per kg. ore, resp. A mixt. of these ores was ground to a fine pulp and extd. by a cyanide method. Grinding the ore to 65 mesh gave an 85% Au extrn. by this method. S. L. Madorsky

APPROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001341200053-6

Plaksin, I. N. *The Metallurgy of Gold, Silver, and Platinum. Part I.—The Physico-Chemical Principles.* [In Russian.] Pp. 198. 1935. Moscow and Leningrad: OSTI. (Rbl. 2.25.)

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ASA-SLA METALLURGICAL LITERATURE CLASSIFICATION

TRANSLATION FROM THE ORIGINAL LANGUAGE

EDITION NUMBER

VOLUME OR ONE PAGE

Losses of precious metals during melting. I. N. Bakun and M. A. Kozdrukhova. *Sovet Zolotoptam* 1934, No. 6, 38-43. Au forms volatile compds. when heated to a high temp. in some gases. The Au was mixed in each case with one of the following metals: Cd, Zn, Hg, Sn, Sb, Pb and Cu, and heated at 1202° in an atm. of illuminating gas, N<sub>2</sub>, CO<sub>2</sub>, O<sub>2</sub> or Cl<sub>2</sub>, also, in O<sub>2</sub> at 1055°. The volatilization of Au was particularly pronounced in illuminating gas and Cl<sub>2</sub>, owing to the formation of AuH<sub>3</sub> and AuCl<sub>4</sub>. When mixed with Hg, Au is volatile to the same extent in all gases, except in Cl<sub>2</sub>, where it is higher. Volatilization of Au from Au-Zn and Au-Cd mixts. in various gases was in the following increasing order: O<sub>2</sub>, illuminating gas, N<sub>2</sub>, CO<sub>2</sub> and Cl<sub>2</sub>.

S. L. Madorsky

APPROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001341200053-6

\*Rate of Solubility of Gold, Silver, and Copper Alloys in Cyanide Solutions.  
L. N. Plakhot and S. V. Shubnev (*Soviet. Zolotozem.*, 1984, (3) 4), 40-41, C.  
(Dec. 1984, **88**, 7290). (In Russian.) A brief report is given of a study of  
solubility of the systems gold-copper, silver-copper, and gold-silver in  
cyanide solution. - S. G.

AMERICA METALLURGICAL LITERATURE CLASSIFICATION

EDITION 4000

PROCESSES AND PROPERTIES OF...

Treatment of low-grade gold ores. I. N. Plaksin and N. A. Suvorovskaya. Sovet. Zolotoprom. 1934, No. 3-4, 34-9. The Au ore of the Pervomai mine contains about 6 g. Au and 8.5 g. Ag per ton. The amalgamation method yielded at most 52.8% of the Au while the cyanide method yielded almost 100%. Aeration of the ore in alk. medium lowered the cyanide consumption by 64%. Optimum conditions are: fine grinding of the ore, concn. of cyanide 0.2-0.3%, time of agitation 36 hrs, and a ratio of liquid to solid = 3. S. L. Mudorsky

ASA-SLA METALLURGICAL LITERATURE CLASSIFICATION

APPROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001341200053-6

"Technique of Amalgam Assaying of Platinum. I. N. Plaksin and S. M. Shtanov (Izvestia Platinogo Instituta (Annales de l'Institut de Platine), 1933, (11), 141-157). [In Russian.] To prepare successfully an amalgam of native platinum containing iron the superficial film of iron oxide must first be removed by agitating the metal in 0.37-0.63% sulphuric acid for 12 hrs., and then setting the mixture aside for 1-2 days. From 90 to 97.1% of the platinum is amalgamated. - N. A.

AMSLA METALLURGICAL LITERATURE CLASSIFICATION

1. SUBJECT	2. LANGUAGE	3. PUBLISATION DATE	4. PUBLISHER	5. VOLUME NUMBER	6. NUMBER OF PARTS	7. PAGES	8. INDEX	9. SUBJECT	10. LANGUAGE	11. PUBLISATION DATE	12. PUBLISHER	13. VOLUME NUMBER	14. NUMBER OF PARTS	15. PAGES	16. INDEX
1. SAV NO 15	2. R	3. 1933	4. IZVESTIA PLATINOGO INSTITUTA	5. 11	6. 1	7. 141-157	8. N	9. 1	10. R	11. 1933	12. IZVESTIA PLATINOGO INSTITUTA	13. 11	14. 1	15. 141-157	16. N

CIA

**Theory of the process of amalgamation.** I. S. Plaksin,  
*Sovetskaya Zolotozpravka*, 1933, No. 9-10, 20-51. The process  
of extr. Au with Hg does not depend on solv. of Au in Hg,  
since it is only 0.15-0.20%. This is rather a case where  
the Hg enters the Au particles and forms a solid solution  
to the extent of 10% Hg. Hg then wets these Au particles  
and seeps them out in the form of a slime. Chemically  
pure Hg is not as effective as that contaminated with Au or  
Ag. Cu enters the Hg through its reduction by Fe from  
its salts, thus  $Cu^{+2} + Fe \rightarrow Cu + Fe^{+2}$ . Fe will amalgamate  
with Hg only when its surface is free from oxide.  
Under industrial conditions amalgamation with Hg occurs  
as follows. Cu coming in contact with Fe is reduced by it,  
as shown above, and deposits on the surface of the latter,  
thus protecting it from oxidation. Later, when the  
deposited Cu amalgamates with Hg, the clean Fe surface  
is exposed and the Hg amalgamates with it. Both Cu  
and Fe interfere with the process of Au extr. by means of  
Hg. S. T. Madorsky

APPROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001341200053-6

Determination of gold by hydrazine hydrochloride and application of the method to the analysis of its alloys. I. N. PLAKIN and M. A. KOVYUKHOVA. *Tsvetnaya Metal* 6, 35-40 (1931); *Chimie et industrie* 27, 1080 (1932). The detn of Au by means of hydrazine-HCl is easy and accurate to within  $\pm 0.1\%$ . For pure gold treat with 1:4 or 1:5 HNO<sub>3</sub>-HCl and remove the precipitated evapn with HCl at not over 60°. Dissolve in a few drops concd HCl, dil with H<sub>2</sub>O, filter, make to definite vol, so that 50-100 cc contains 0.1 g Ppt Au by adding double the wt of a 10% hydrazine-HCl soln in small portions with stirring, stir a further 1-3 min till the ppt agglomerates, let stand 1-6 hrs, filter, wash and weigh. With alloys it is advisable first to dissolve the other metals, using either HCl or 30-40% HNO<sub>3</sub>, for Au-Zn and Au-Cd and HCl + Br<sub>2</sub>; for Au-Sn, Au-Sb alloy is treated directly with aq regia. In the presence of a large amt of other metal, it is necessary to make a double pptn. A PARTRIDGE CORRIGENDUM

#### 1.1.5.1.4. METALLURGICAL LITERATURE CLASSIFICATION

APPROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001341200053-6

Plato., Ievl' Nikolaevich, 1900-

Hydrocarbonyl y o mercurio organico concentrado. Moskva, Tsvetmetizdat, 1932. (Mic 53-566) Collation of the original as determined from microfilm p.

Microfilm TJ-5

APPROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001341200053-6

RECOVERY OF GOLD AND SILVER FROM GRAPHITIC AND NON-GRAFHTITIC WASTE. By. Plaksin and N. L.

ZHURLOV (Tsvet. Met., 1931, 1156-1179).—The curves showing the effect on recovery of time and concn. of NaCN solution were plotted. Max. extraction of Au is obtained in < 18 hr. By cyaniding in presence of kerosene or pine tar to prevent adsorption, 99.03% Au and 94.53% Ag were recovered. Alternatively, cyaniding followed by treatment with  $\text{Na}_2\text{S}$ , or ignition followed by amalgamation, may be used. Pt may be extracted by chloridising ignition at about 1100° followed by amalgamation, or by amalgamation with Zn-Hg in presence of  $\text{CuSO}_4$  or in  $\text{Cl}_2\text{-H}_2\text{O}$ . The treatment of lean non-graphitic waste is also described. CH. ABB.

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The recovery of gold from the ores of Marynskaya Tayga. I. N. Prakhin  
*Miner. Non-Met. Fiz. Khim. Met.* 4, 1235-32 (1929). A brief description is given of  
the ores and mining operations  
M. V. Tsvetkov

ANALYSIS - METALLURGICAL LITERATURE - CLASSIFICATION

APPROVED FOR RELEASE: 06/23/11: CIA-RDP86-00513R001341200053-6

Moisture in coal. I. N. PLAKSIN. Zhur. Prikladnoi Khim. 2, 500-77 (1929).  
Moisture in coal can be detd. by the desiccator method developed by N. S. Kurnakov  
and his associates (Trudov. Mezhdunarodnogo Sjaza 1928; Bergman, C. A. 20, 1344).  
Drying by exposure to the air is unsatisfactory because of variations in humidity and  
temp. Max. moisture adsorption capacity of coals can be detd. in a similar manner.  
At 35° such detns. should be made over substances having a vapor pressure of water  
of  $\leq 25$  mm. Hg.

V. KALICHESVSKY

ASR-SKA METALLURGICAL LITERATURE CLASSIFICATION

CLASS. NO. 1000